

What's New For 2014



In 2014, we're adding some exciting new vacations to our collection, like our newly enhanced trip to Italy and our new Central European trip that takes you on a journey to Austria, Germany and Czech Republic. We have also put together some amazing, adventurous vacations that teens and their parents will never forget.

Let's **explore** together...

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AUSTRIA, GERMANY & CZECH REPUBLIC

Vienna, Salzburg,
Bavarian Alps & Prague
9 Days | 8 Nights

On this newly added trip, you will be immersed in the storybook treasures of Prague, Salzburg, Vienna and more.

- Three nights at a resort in the Bavarian Alps with adventures through a salt mine and ice cave.
- Indulge in the best of Central European cuisine from a strudel and pretzel making to a schnapps tasting.
- Experience a private farewell dinner in the Emperor's Pavilion at the world-famous Vienna Zoo.

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ITALY

Rome, Florence, Venice &
Tuscan Countryside
9 Days | 8 Nights

This newly enhanced vacation will take you on a journey through the most awe-inspiring parts of Italy - from the ancient wonders of Rome to the rustic charm of the Tuscan countryside.

- NEW — See what it's like to be a Roman Gladiator as you step on the floor of the Colosseum, an area off-limits to the general public.
- NEW — Take in the history in an after-hours visit to the Vatican City Museum and Sistine Chapel.
- NEW — Step into the kitchen of a working olive farm, preparing a traditional dish with two Italian nonnas (grandmothers).

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FOR FAMILIES WITH TEENS

Peru 9 Days | 8 Nights
Costa Rica 7 Days | 6 Nights
Arizona & Utah 8 Days | 7 Nights

We've put together some amazing, adventurous vacations that teens and their parents will never forget. Trips that have all of the *Adventures by Disney* magic, plus activities and excursions that will keep teenagers enlightened and entertained.

TEEN-FOCUSED ACTIVITIES:

- PERU - June 22 – 30, 2014
Salsa lessons and horseback riding.
- COSTA RICA - July 12 – 18, 2014
Tour the natural wonders of Costa Rica, private beach party, photography lessons at Laguna Lodge.
- ARIZONA & UTAH - August 6 – 13, 2014
Bike ride through Boynton Canyon, a Grand Canyon sunset hike, tennis and swimming at Red Cliffs Lodge in Moab.

Experience the Disney Difference



On an *Adventures by Disney* trip you're a traveler and an adventurer, not a tourist. You and your family of all ages become active participants in incredible stories, experiences and cultures through immersive activities only Disney can bring you.

Adventures by Disney trips include...

Hassle-Free Guided Group Travel

experiences, including meet and greets at the airport, transportation within the trip, luggage services, spectacular dining and truly unique hotels that bring you closer to the destinations you visit, and concierge services. With practically all of the details taken care of, you won't have to worry about a thing!

Active Family Experiences that everyone will enjoy! Together, enjoy a leisurely bike ride, float or raft down whitewater rapids, and hike through ancient ruins. Junior Adventurers will embark on activities just for them such as an art detective game in the Louvre Museum or stomping grapes while adults enjoy a taste of winemaking history. From morning until night, these trips are designed with families in mind.

Two Adventure Guides + Local Experts, some of the greatest storytellers in the world. No matter where you go or what you do, our Adventure Guides are there to share their knowledge, insights and passion for the places we visit. Plus, you will interact with local expert guides along the way too!

VIP Treatment & Admissions including private events and privately guided tours, backstage access, entertainment and special performances, bypass the lines at popular museums and attractions, and all admission fees are included to national and regional parks as applicable.

Magical Moments and Experiences That Only Disney Could Create!

Take an adventure off the beaten path to places you wouldn't find on your own while we introduce you to the locals where you will experience such things as:

- Living just like the kings and queens of yore with a stay in Dromoland Castle.
- Trying your hand at the age-old Greek tradition of cheese making with a local shepherd.
- Learning Tai Chi from a local master with the gum drop mountains as a backdrop!
- Private dining among priceless works of art inside the famed Louvre Museum.
- Cuddling a husky puppy in training for the Iditarod race.
- Saddling up and riding horseback among the wilderness of your private Dude Ranch.

